

HIGH TECHNOLOGY FOR PLASTIC FORMING AND FINISHING



# ONE STEP AHEAD



...one step ahead!

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# GEISS AG

## one step ahead

We are the pioneers of plastic manufacturing in the field of thermoforming and finishing. With us, you are always one step ahead – today, tomorrow, and in future.

GEISS AG

## Tradition meets innovation

GEISS AG is a long-established company with over 75 years of experience in plastic processing and finishing. As a global leader in thermoforming equipment for plastics and as a high-tech supplier of CNC machines, we continually invest in new drive technologies and energy solutions to stay at the forefront of the industry. True to our motto » one step ahead!, we combine customer orientation, reliability, and innovation to discover the optimal solutions for you – ensuring that you're always one step ahead.



**1948**

Established



**140**

Employees



**27**

Representations  
worldwide



**>2000**

Machines in  
use worldwide



**>20**

Innovations &  
patents



» Our profound expertise allows us to consistently stay one step ahead and provide tailored solutions, in line with our motto: “one step ahead”.

Wolfgang Daum, Chairman of the Board

one step ahead

# Leading the way with **GEISS** AG

With GEISS by your side, you not only benefit from a wide range of advantages but also from pioneering technologies. Our continuous innovations ensure your position at the top of your market.

**Innovation**

## Revolutionary drive technology



CNC 10: Fastest and most cost-effective drive using linear motors – shorter cycle times, increased energy efficiency, and more precise machine movements.



**Innovation**

## Direct swarf extraction

Contamination from chips is a thing of the past – precise extraction right at the trimming tool.



**Innovation**

## Single heater element control

Another step in the digital development of thermoforming machines.

**Benefit**

## Perfect parametrics

We employ the principle of parametrics combined with CIM technology to enable customized machine sizes based on individual customer requirements.

**Benefit**

**Turnkey solutions**

GEISS provides comprehensive solutions in thermoforming, trimming and cutting: product development, thermoforming tools, trimming jigs, thermoforming machines, and specialized finishing. Additionally, we offer NC programming and automation concepts.



**Benefit**

**Partnership as a principle**

Your projects are our projects. Responsibility, honesty, transparency – that's partnership at GEISS.

**Innovation**

**Integration of heating and machine control**



Combining both control systems into one unit enhances overall efficiency.



**Benefit**

**Worldwide unique combination**

In thermoforming, trimming, and tool manufacturing, GEISS sets industry standards through innovative technologies and unparalleled expertise from one source, captivating customers worldwide.



**Innovation**

**Trimming spindle with double-ended shaft**

GEISS ER16: In-house development by GEISS – perfectly tailored to our machines.

**Innovation**

**Touch-navigable user interface**

The T11 by GEISS sets new standards for intuitive machine control and increased user comfort and process safety with its touch-navigable user interface.

**MACHINES**

# Redefining productivity

At GEISS, we offer a top-tier portfolio of machines specifically designed for the plastic forming process – from thermoforming to CNC finishing. Each of our machines is individually customizable, precise, and efficient, allowing you to optimize your production processes. We don't just deliver individual solutions; we provide comprehensive equipment tailored to your production requirements.



» In every machine, our expertise and passion are embedded. We don't just create technology; we provide solutions for the future.

### **T11 Thermoforming Machine**

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### **Ts1 Thermoforming Machine**

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### **CNC 10 Trimming Machine**

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### **Horizontal band saw**

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## T11 | THERMOFORMING MACHINE

# The giant in thermoforming

**Experience the revolution in thermoforming with the GEISS T11 Thermoforming Machine.**

The T11 represents GEISS's cutting-edge technology in thermoforming. As our most powerful thermoforming machine, it impresses with shortened machine cycles and a compact design. Additionally, the spacious interior accommodates numerous GEISS options.

### Benefits



#### Smart setup

After entering tool parameters, the machine adjusts itself automatically.



#### Highest efficiency

Fast cycles increase your production capacity.



#### Individual heater control

Independent control of both heater banks.



#### Low energy consumption

Efficient energy usage with the highest productivity.



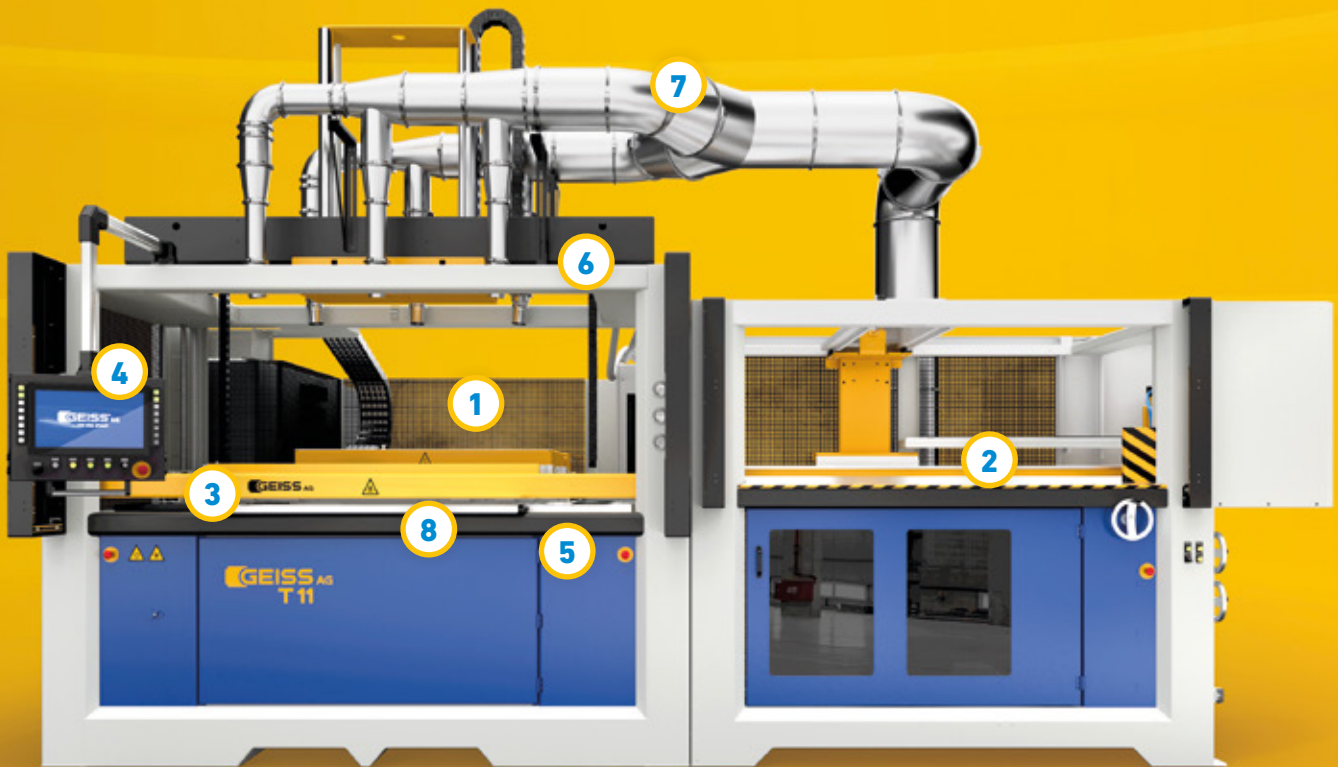
#### Numerous configurations

We tailor the machine to your individual requirements.



**More details on our website**

[www.geiss-ttt.com/en/t11](http://www.geiss-ttt.com/en/t11)



## Highlights

1

### Short heating time

Fast heating of the sheet using various types of halogen heating elements.

2

### Sheet automation

For loading of plastic sheets for fully automatic production.

3

### Stepless adjustment

Stepless adjustment of window plates and clamping frames.

4

### User-friendly

Easy handling due to a newly designed user interface.

5

### Direct drive in all main axes

Eliminating the need for mechanical synchronizations.

6

### Machine housing

Space-saving for maximum utilization of processing areas.

7

### Centralized cooling

Ground-mounted for highly efficient cooling performance.

8

### Single heater element control

In both top and bottom heaters, each element is individually adjustable.



### NEW CONTROL PANEL FOR THE T11

## As easy as a smartphone

The touchscreen interface and the lifelike representation of all machine components make control a breeze: simply tap on the desired component and make adjustments in no time. Inputting tool dimensions is sufficient, and the T11 takes care of the rest, from final positions to travel paths. The innovative heating control enables specific heating zones, supported by clear process data visualization.



#### **Touchscreen control**

Intuitive operation through a modern touchscreen interface.



#### **Realistic representation**

Detailed display of all machine components for precise control.



#### **Custom display options**

Personalized display options for a clear overview.

Ts1 | THERMOFORMING MACHINE

# Compact power

The compact Ts1 thermoforming machine is the powerful “little sister” of the T11, specialized in small components without compromising on performance.



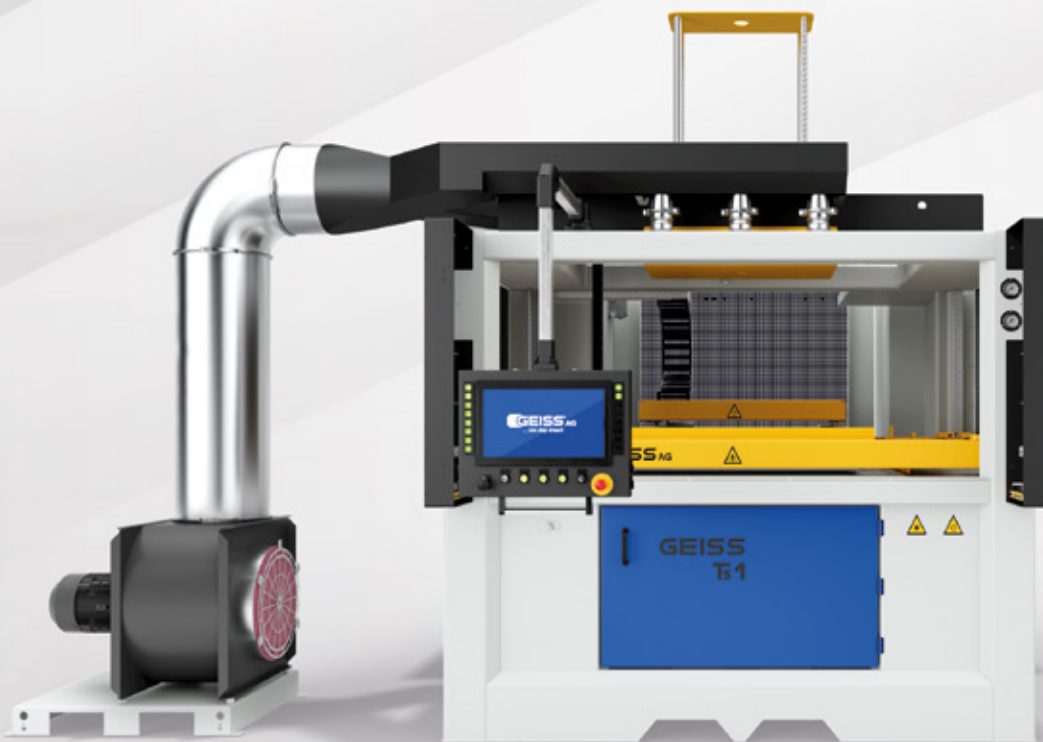
### Same efficiency as T11

With identical drive systems, the Ts1 achieves the efficiency of the T11.



### Compact design

Ideal for small parts and also for large series.



All info about Ts1

[www.geiss-ttt.com/en/ts1](http://www.geiss-ttt.com/en/ts1)

## CNC 10 | TRIMMING MACHINE

# The future of CNC technology

**Discover a new dimension of speed and performance in CNC technology with the trimming machines from GEISS.**

Our CNC trimming machines set new standards in terms of precision, flexibility, and efficiency. Our product range includes advanced post-processing centers that can be individually tailored to your specific requirements upon request. Thanks to our parametric design principle, machines can be realized in almost any size.



### Benefits



#### High performance meets high speed

It's the fastest trimming machine on the market, even faster with the option of a linear motor.



#### Reliable components

Siemens and Rexroth components ensure high machine availability worldwide.



#### High precision

Thanks to ball screw drives, torque motors and optional glass scales and measuring systems.



#### Maximum output

Highest productivity and lowest machining costs per workpiece.



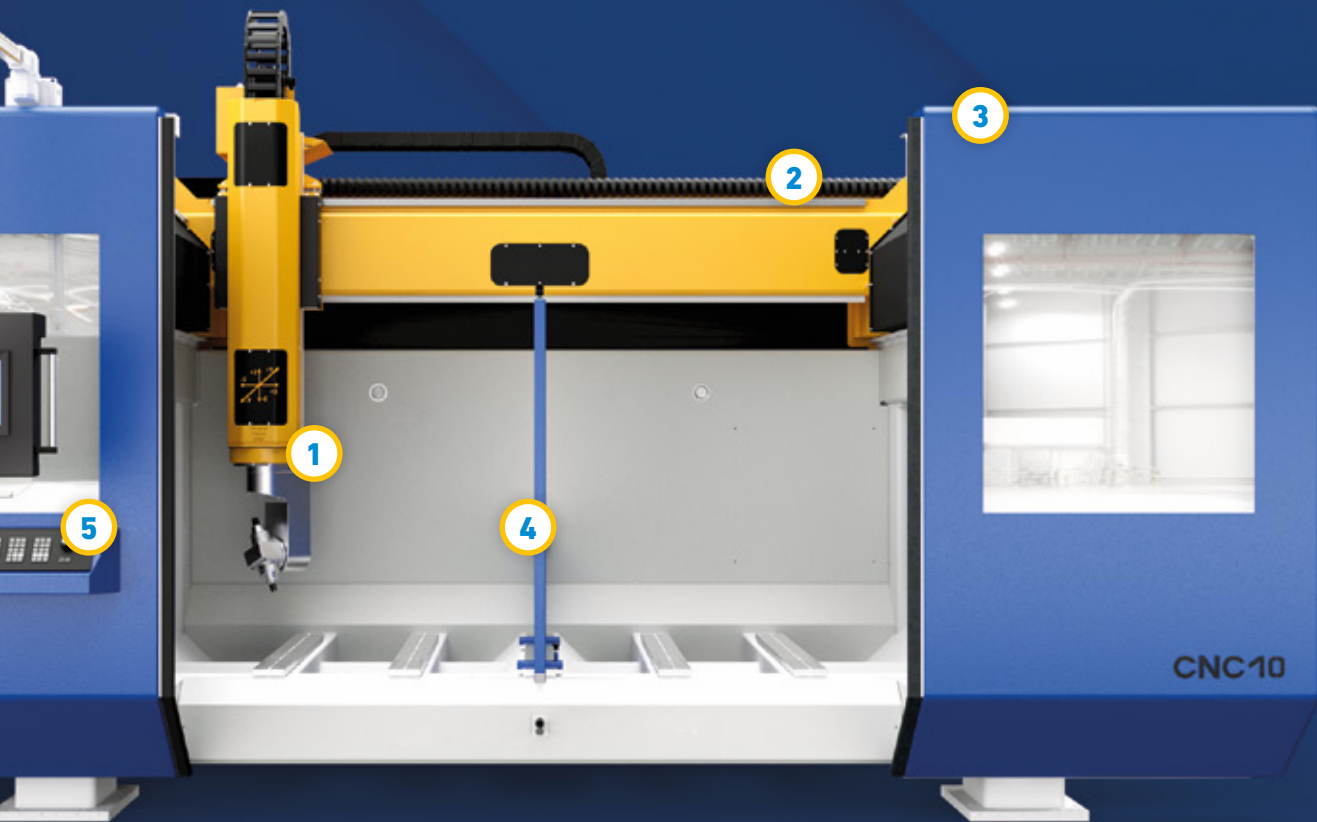
#### Compact design

With numerous equipment options and individual configuration.



#### Decades of expertise

35 years of experience in the field of 5-axis machines with over 1000 machines built.



## Highlights

1

### Trimming spindles & heads

For various challenges.

2

### Ball screws

Highly dynamic in all three main axes X, Y, and Z.

3

### Machine access

Optimal through front doors without an upper crossbeam.

4

### Removable partition

Two separate processing areas in one machine.

5

### CNC Control Technology

Latest state-of-the-art – Siemens SINUMERIK ONE.



All info about CNC 10

[www.geiss-ttt.com/en/cnc10](http://www.geiss-ttt.com/en/cnc10)

## Product variants



### CNC 10 ULTRASONIC CUTTING MACHINE

#### The key to special tasks

Instead of the conventional trimming spindle, there's the option to utilize an advanced ultrasonic cutting unit with an additional NC axis. This unit is specifically designed for silent, chipless operation and effortlessly handles materials that pose challenges for traditional trimming methods.



**Noiseless & chipless**



**Gentle cutting**



### CNC 10 TOOL-MAKING MACHINE

#### Unmatched in price and performance

Our CNC 10 Tool-making machines are tailored to your needs. Depending on performance requirements and tool size, various tool change spindles are available. They are excellently suited for a range of materials – from easily machinable wood and Ureol® to aluminum.



**Versatile & flexible**



**High precision**



## HORIZONTAL BAND SAW

# More than just a saw

Our customized horizontal band saws are ideal for trimming vacuum-formed parts and cutting foam blocks.



### Seamless integration

Effortlessly integrates into your existing production line.



### Angled cuts

Capability for angled cuts in horizontal trimming.



All info about HBS

[www.geiss-ttt.com/en/hbs](http://www.geiss-ttt.com/en/hbs)

## AUTOMATION

# Progress starts here

Automation technologies are on the rise and becoming a key focus for our customers, even in medium-sized enterprises. With the right automation solution, you can reduce production costs, speed up lead times, maintain consistent quality, and enhance production planning, among other benefits. At GEISS AG, we offer a variety of automation solutions for vacuum forming and CNC trimming.



» **Automation isn't just technology; it's our vision for the future. At GEISS, we're already bringing this vision into your production today.**

## **T11 Automation**

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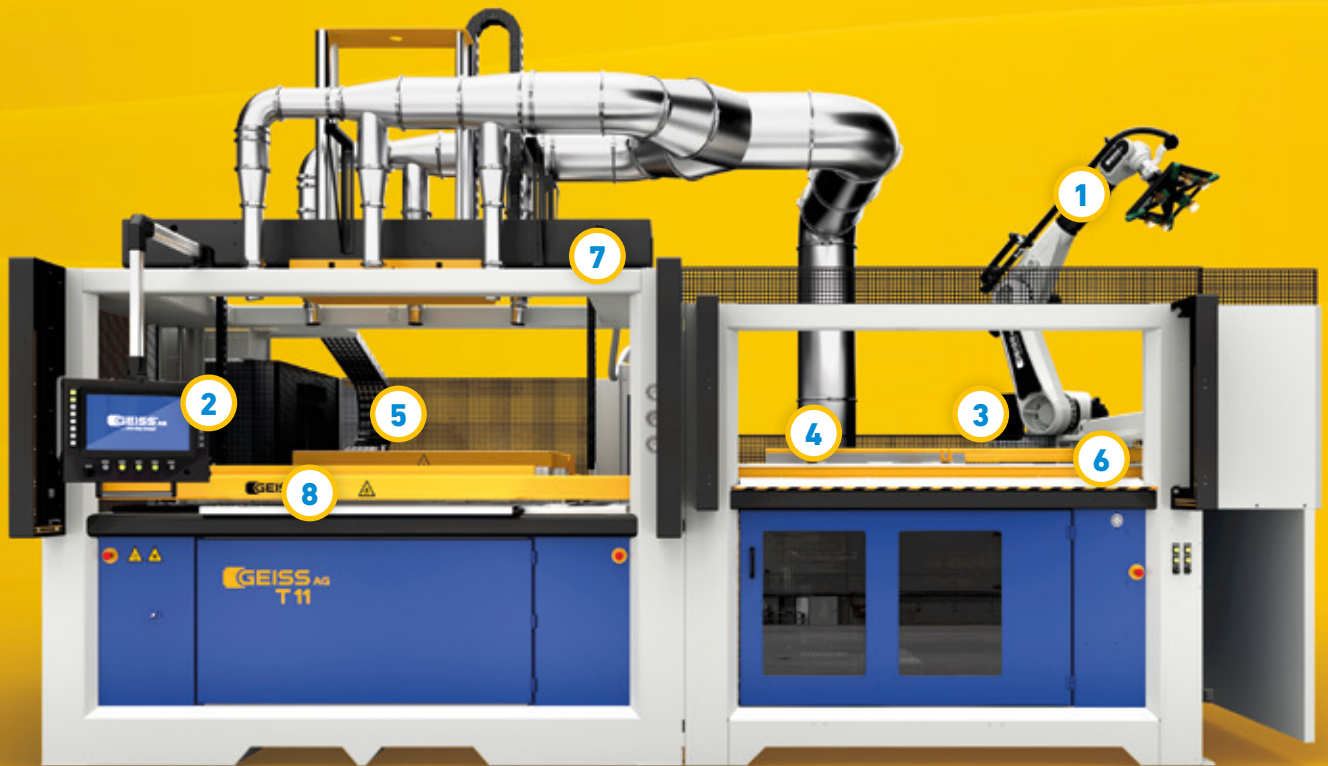
## **Run MyRobot**

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## **TT-IN-ONE**

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## Highlights

1

### Robot arm

Highly precise for fast and accurate handling.

2

### Control

Intuitive control panel for the machine and robot.

3

### Integration

Seamless connection between the robot and machines.

4

### Product processing

Automated product ejection and storage after processing.

5

### Fast heating

Fast heating of the sheet using various types of halogen heating elements.

6

### Sheet automation

For loading of plastic sheets for fully automatic production.

7

### Machine housing

Space-saving for maximum utilization of processing areas.

8

### Stepless adjustment

Stepless adjustment of window plates and clamping frames.

T11 AUTOMATION

# High-performance duo

**A combination of top-notch forming technology and state-of-the-art robotics – for optimized handling and revolutionized processes.**

With the T11 thermoforming machine, we already set high standards in the field of thermoforming. But with the integration of advanced robotics in the T11 Automation, we take it a step further – true to our motto “one step ahead.” In the T11 Automation, we seamlessly combine the top-notch performance of the T11 with advanced robotics.

## Benefits



### Versatility in perfection

Edge trimming, parts stacking, or handling large components.



### Easy control

Intuitive, user-friendly operation without complicated robot programming.



### Compact design

Experience maximum performance in minimal space.



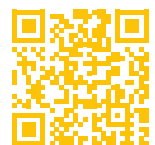
### Intelligent robotic system

The robot's end positions are determined by the product parameters.



### Everything from one source

You only need one reliable point of contact.



**All info about T11 Automation**

[www.geiss-ttt.com/en/t11-automation](http://www.geiss-ttt.com/en/t11-automation)

Run MyRobot

# Robot power of GEISS AG

With our customized automation solution, you can expand your machines with a robotic system or integrate them into a production line.



## Highlights

1

### Robot integration

Versatile 6-axis robot on a linear axis.

2

### EOAT (End of arm tool)

Customized gripping systems for precise component handling.

3

### Shuttle table

Side shuttle table for automatic component transfer.

Through the Siemens SINUMERIK function Run MyRobot as an integrated robot automation, we shape your future: Separate robot controls are a thing of the past. Instead, the parametric control offers easy and intuitive adjustment of robot movements. This allows you to experience an unprecedented automation solution tailored to your individual needs.



4

**G-code control**

Robot programming using Siemens SINUMERIK "Run MyRobot."



**All info about Run MyRobot**  
[www.geiss-ttt.com/en/run-myrobot](http://www.geiss-ttt.com/en/run-myrobot)

## Run MyRobot

# Efficiency in every move

**The power of Run MyRobot optimizes your manufacturing processes for outstanding efficiency.**

Smooth integration into your production system and tailored adaptation to individual workflows are the key focus. With our technology, you can achieve not only increased productivity but also enhanced reliability in production.

## Benefits



### Complete automation

Automate your manufacturing process for maximum efficiency.



### Customized concepts

System concept tailored to your requirements.



### Centralized control

No more separate robot controllers thanks to Run MyRobot.



### Easy programming

Using G-code in the Cartesian coordinate system.



### Flexible robot tasks

Give the robot additional tasks.



### Dynamic robotics

Flexible adjustment of motion sequences.





TT-IN-ONE

# Fusion of shaping and machining

GEISS's TT-IN-ONE combines the T11 vacuum forming machine and CNC 10 trimming machine into a seamless production solution. Thanks to the sophisticated portal system, thermoforming, finishing, and part handling are efficiently integrated without compromise.



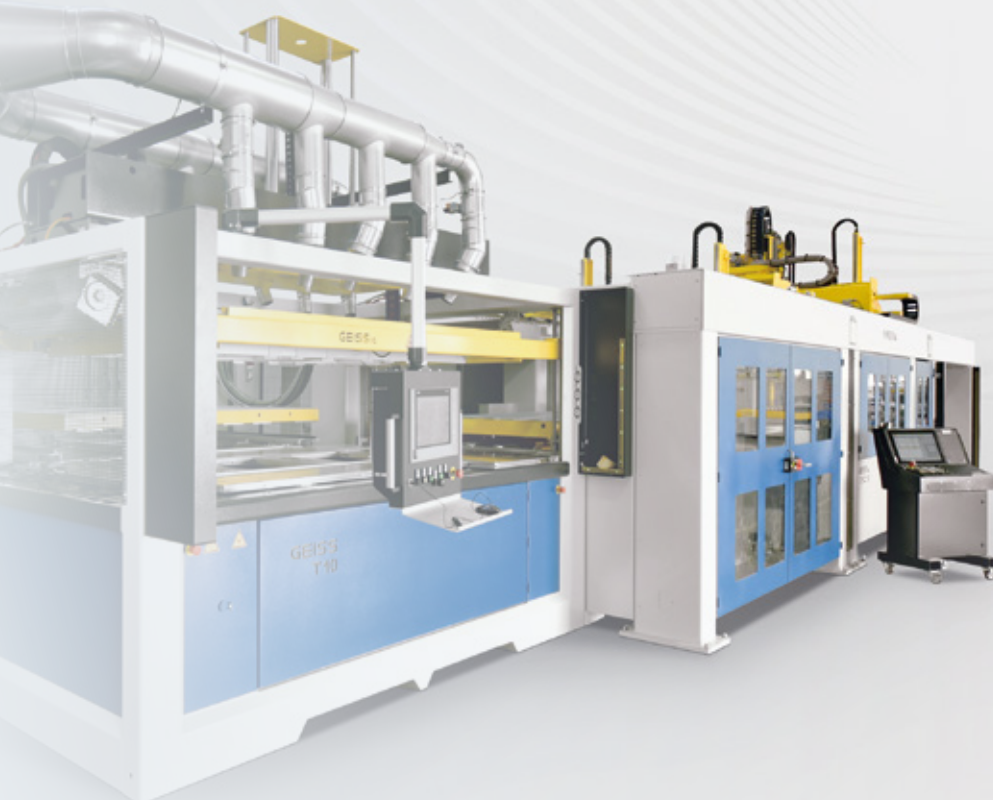
#### Intelligent programming

High flexibility with programmable suction gripper positions.



#### Ultimate speed

Thanks to linear motors for handling portals and CNC main axes.



All info about TT-IN-ONE  
[www.geiss-ttt.com/en/tt-in-one](http://www.geiss-ttt.com/en/tt-in-one)

## TOOLING & MOLD MAKING

# Innovation shaped by experience

With over 75 years of expertise, our tooling and mold making is a fundamental component in thermoforming and CNC trimming. As tools play a crucial role in these processes, GEISS AG places special emphasis on their development. We support you with customized thermoforming tools and precise trimming jigs, offering comprehensive and innovative solutions for your production requirements – at GEISS, you get everything under one roof.

» With every tool we develop, we continue GEISS's long-standing tradition and bring innovation and precision into the hands of our customers.

## **Thermoforming Tools**

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## **Trimming Jigs**

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## THERMOFORMING TOOLS

# Masterpieces of shaping

**The thermoforming tools from GEISS are much more than simple tools. They are your key to precise, efficient, and high-quality products.**

Our advanced manufacturing technologies, combined with decades of expertise, allow us to create tools that perfectly meet both technical and aesthetically demanding requirements. Thanks to the versatility of our thermoforming tools, you will always find the ideal solution for every application. At GEISS, you are not just investing in a tool but in a future full of efficiency and excellent product quality.

### Benefits



#### Complexity as standard

Our thermoforming tools master every challenge.



#### State-of-the-Art technologies

Utilizing 3D CAD development and cutting-edge 5-axis milling technology.



#### Consistent high quality

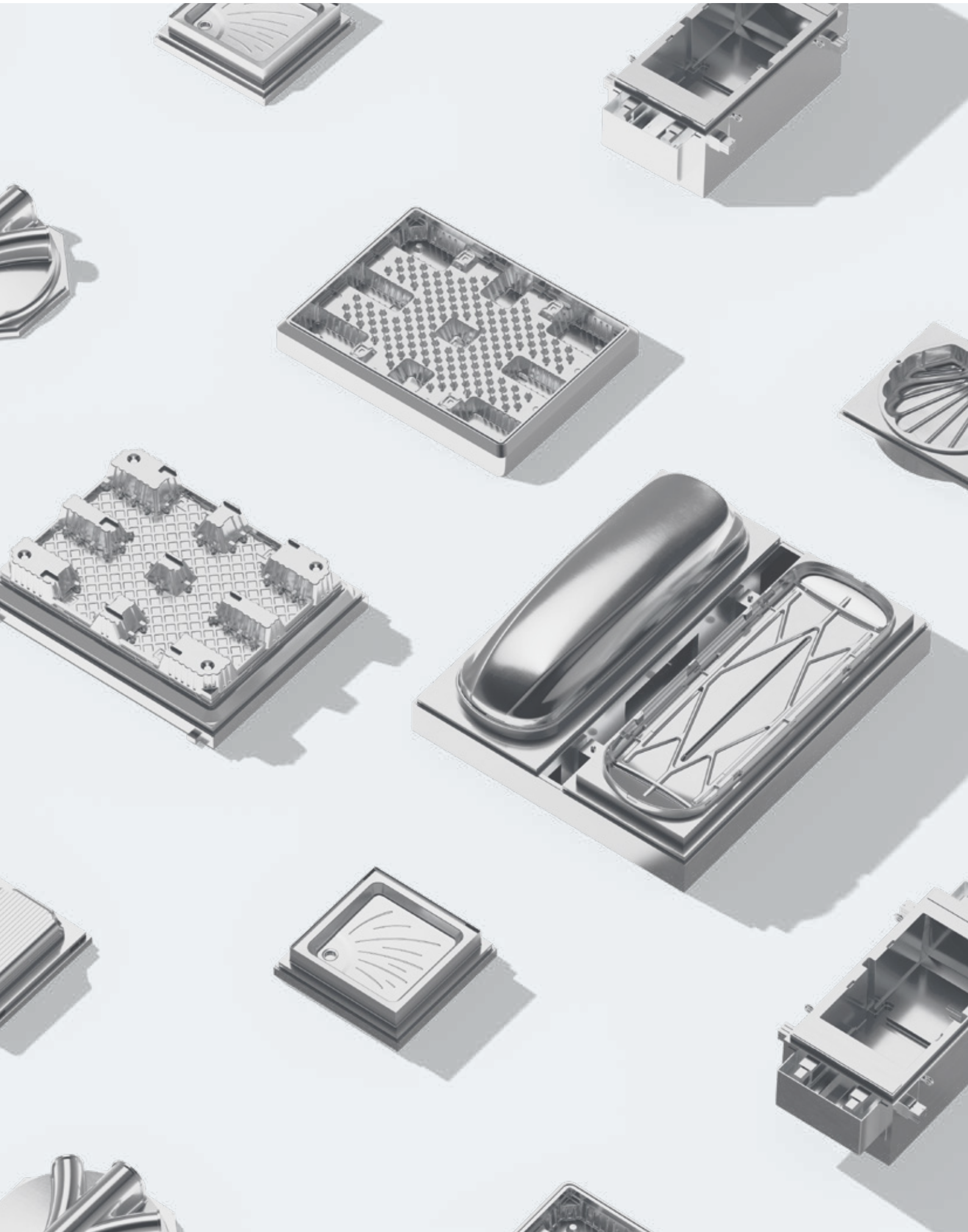
Achieved through tempered aluminum tools during production.



#### Complete package

Tools and application programs from a single source.







## TRIMMING JIGS

# For the final cut

**With GEISS' trimming jigs, you can trim your thermoformed parts perfectly. Utilize advanced technologies for customized solutions.**

In the design of our thermoforming tools, we already consider post-processing, supported by state-of-the-art technology and simulations. Our precise trimming jigs made of materials such as aluminum ensure optimal finishing for every thermoformed part. With our years of experience, we guarantee the highest quality at every step.

## Benefits



### All-in-one solution

Seamless process from forming to trimming post-processing.



### Precision post-processing

Highest quality through CNC trimming.



### Versatile technology

Use of aluminum, Ureol®, and complex welding constructions as needed.



### Early optimization

Collision considerations directly during tool design.

## INDUSTRIES & APPLICATIONS

# Charting success together

Our expertise in plastic forming and post-processing technology spans across numerous industries, from medical technology to aviation. With our flexible and precise thermoforming machines and CNC portal trimming machines, we provide tailored solutions that meet the specific requirements of each industry.



### Construction industry

With our machines, robust construction and cladding elements for the construction industry can be manufactured.



### Automotive

Our machines and solutions play a central role in the production of interior linings, laminated parts, and other essential vehicle components.



### Agricultural machinery

GEISS machines are used to manufacture exterior panels, fenders, and tractor roofs that excel in both durability and functionality in agriculture.



### Advertising industry

With GEISS technologies, impressive display stands and POS materials are created for the advertising industry.





## Sanitary industry

GEISS technologies enable the premium production of bathtubs, shower trays, shower enclosures, and other sanitary products.



## Aviation & transportation

Our technologies support the manufacturing of seat shells, interior linings, luggage compartments, or ventilation systems in aviation and transportation.



## Caravan

GEISS offers efficient solutions for the precise manufacturing of caravan components, both in the interior and exterior, optimizing space utilization.



## Medical technology

Our machines support the reliable production of medical device housings, sterilizable boxes, and MRI enclosures.

## Other industries

In addition to the mentioned sectors, our technologies are also revolutionizing others, such as model making, packaging, or sports equipment industry. Learn more through the QR code.



SERVICE & CONSULTING

# Taking your production to the next level!

At GEISS AG, we work hand in hand with our customers to optimize production processes and enhance the efficiency of machinery and equipment.

## Service at a glance



### 10-year spare parts guarantee

Long-term availability of spare parts for planning and production security.



### Global customer service

First-class, globally available service for all your needs.



### Remote service

Fast fault diagnosis and maintenance by telephone or online connection.



### Assembly & optimisation

Support with assembly, commissioning and optimisation for seamless integration and peak performance.



### Training & workshops

Practice-oriented training sessions to ensure optimal skill development for your staff.



### Repair & maintenance

Replacement of wear parts and comprehensive machine inspections as part of maintenance.

PROGRAMMING

## Programming without compromises

We offer a wide range of programming services for thermoforming and trimming systems. Our experts create and optimize trimming and NC programs according to your requirements. With our expertise, we are your partner for efficient, high-quality solutions.



### Precise trimming programs

With the Tebis system, we provide collision-tested trimming programs for GEISS post-processing.



### Custom NC programs

Individual NC programs for laser trimming and 6-axis cutting operations.

PROCESS OPTIMIZATION

## Your production in focus

By analyzing and optimizing your production processes, we enhance efficiency and cost-effectiveness. We focus on energy efficiency and resource-friendly solutions. Maximize the potential of your production with us.

PROTOTYPE DEVELOPMENT

## Swift realization of your product ideas

With our prototype development and tool optimization, we enhance the efficiency and quality of your production. We reduce development times and ensure production reliability. Elevate your production to a new level with our expertise.

PROJECT WORKFLOW

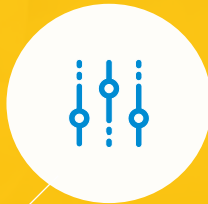
# Your path to the ideal GEISS machine.

From the initial inquiry to delivery, we accompany you with our expertise and tailor-made solutions. Let our seamless and efficient process inspire you and set your projects in motion with GEISS.



**Customer inquiry**

Jointly defining requirements and preselecting equipment.



**Preconfiguration**

Swift identification of the optimal solution.



**Consultation**

Support and individual customization through comprehensive technology consulting.



**Detailed offer**

Transparent pricing without hidden costs.



**Production start**

Commencement of the project in a timely manner.

1

2

3

4

5



**Production & assembly**

Efficient in-house production with professional assembly.

6



**Commissioning**

Guaranteed production quality through internal function tests.

7



**Customer acceptance**

Verification of machine functions for the highest product quality.

8



**Delivery**

Punctual and secure machine delivery.

9



**On-site final assembly & commissioning**

Swift commissioning to minimize downtime.

10



## **Get in touch with us!**

**Visit us online and find the right  
contact person for your request.**

**[www.geiss-ttt.com](http://www.geiss-ttt.com)**



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